



MANUAL

for badgemaking machines

Secabo BP R, REC, OV

Congratulations on your purchase of your Secabo badgemaking machine! In order to work professionally with the machine and start production, please make sure you read this manual carefully.

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Safety precautions




Please read these instructions and safety precautions carefully before using your press for the first time!

Ensure that liquids and metal objects do not get into the inside of the badgemaking machine.
While pressing the badges never reach into the mould area – danger of crushing!
Never operate the badgemaking machine within the reach of children.

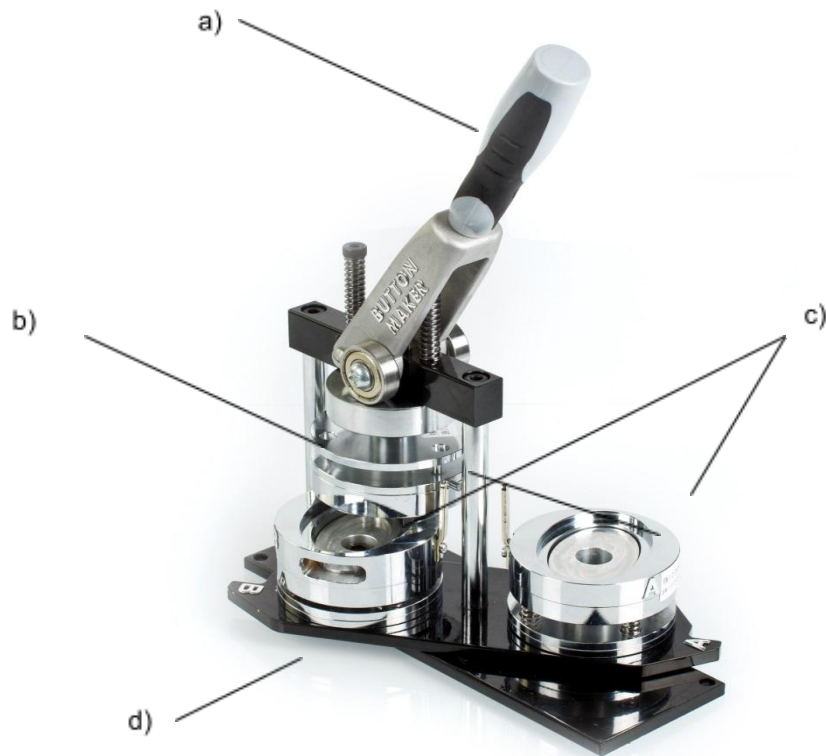
If you cannot observe one or more of the safety precautions above, or if you are not sure whether all points are satisfied, please contact our Technical Support Department.

Scope of delivery

Before starting work, please check whether the following items are all present:

article	quantity	
Badgemaking machine	1	
Molding set	1	
manual	1	

Machine description



- a) press lever
- b) molding tool
- c) molding tool for upper and lower shell
- d) rotary disc for tools

Assembly of the badgemaking machine

- Screw the press lever in the upper inlet.
- Attach and turn the upper moulding tool by aligning the tab backwards.
- Insert the tool for the upper shell (with big stamping area) in the right part of the rotary disc.
- The tool for the lower shell (lower stamping area) has to be placed in the left part of the rotary disc.

Notice: These information are valid for all multi-functional badgemaking machines with exchangeable tools.

Operation

- Place the printed motive in the punching area of the multifunctional punch press and punch out the motive.



- Prepare the individual parts as shown.



- Place the upper shell of the badge into the right tool.



- Place the punched motive on top of the upper shell into the right tool.



- Place the clear protective film on to the motive.



- Now place the lower shell of the badge into the left mold.



- Move the right side of the rotary disc backwards below the upper mold.



- Now press the parts of the upper shell with medium pressure. The upper parts of the badge should be pinned in the upper mold.



Notice: If the mechanical stops moved a little bit after long term use, they can be adjusted with a cross-head screwdriver.

- Turn the left mould backwards underneath the upper moulding tool.



- Now press both parts of the badge with medium pressure.



- Turn the left moulding tool forward and remove the finished badge



Maintenance and cleaning

Clean the machine regularly with a soft cloth and mild household cleaner. Never use scouring sponges, solvents or gasoline!

Technical data

	BP R, BP OV and BP REC
badgemaking set	25mm, 37mm, 50mm, 75mm, 45mm x 69mm (oval), 37mm x 58mm (rectangular) (depending on the badgemaking tool)
weight	7,4 kg to 10kg (depending on the badgemaking tool)
dimensions	26cm x 27,5cm x 39cm

